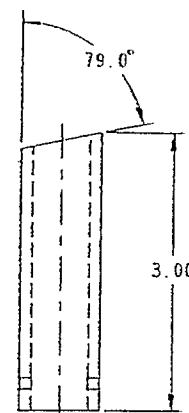


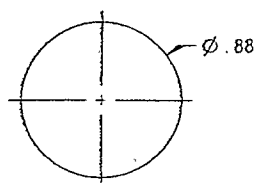
DART AEROSPACE LTD		Work Order: 23850
Description: <i>Spindle Arm</i>		Part Number: B67-43001-127
Dwg: B67-43001 Rev B p35		Qty: 1
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2	ML	Turn as per Ray B67-43001 Material: 1.00" x 0.187" Wall (M6061T6 1.00 x W.187) Batch 18101	<i>[Signature]</i>	05.07.19	1
3	ACC	Inspect Parts as they come off the etc machine	<i>[Signature]</i>	05.07.19	1
4	ML	Reburn	<i>[Signature]</i>	05.07.19	1
5	MM	Mill as per Ray B67-43001	<i>[Signature]</i>	05.07.19	1
6	ACC	Inspect Parts as they come off the machine	<i>[Signature]</i>	05.07.19	1
7	ACC	Second Check	<i>[Signature]</i>	05.07.19	1
8	MM	Reburn	<i>[Signature]</i>	05.07.20	1
9	EST	Identify & Seal	DL	05-07-20	1
10	AC	Cost/Part 29.29 29.29	SAC	05.08.02	1
Rev	Date	Change	Revised By	Approved	
A		New issue			



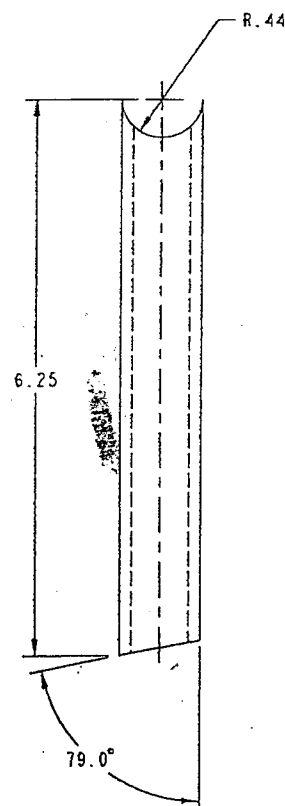
① -157 TUBE

MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000



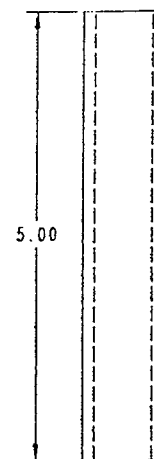
② -131 TUBE END CAP

MATL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



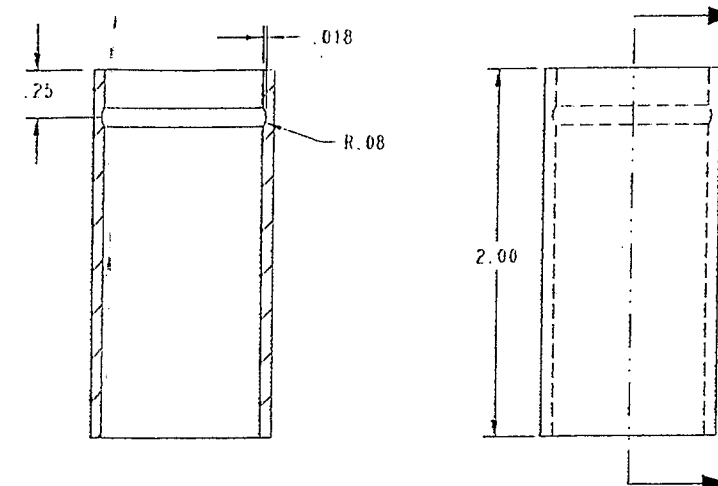
① -127 HANDLE ARM

MATL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000



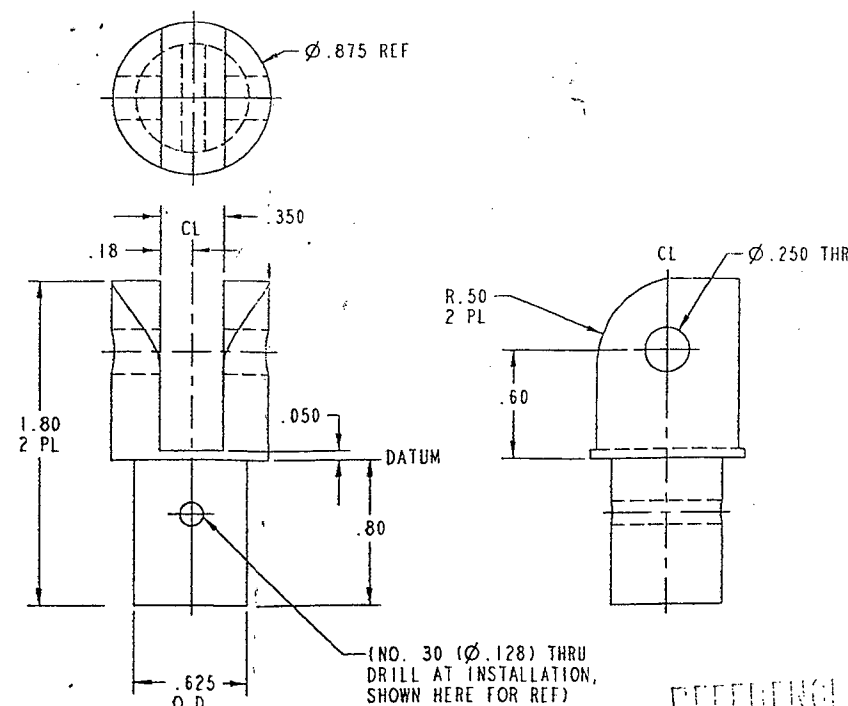
① -129 TUBE HANDLE

MATL: .875 OD X .125 WALL 6061-T6, QQ-A-200/8
SCALE 1.000



① -137 LOCKING SLEEVE

MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 2.000



① -133 CLEVIS

MATL: .875 RND, 6061-T6, QQ-A-200/8
SCALE 2.000

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: CODE: IDENT. NO.: DWG. NO.: REV.:
D OSUV8 B67-43001 B
SCALE: 1:1 SHEET 35 of 45

ORIGINAL

10/12/19